







A Pratical Approach To Measurement & Calibration System

Ascendent Training Room

"NCs Trouble?? Answers Auditors Confidently."

WHO SHOULD ATTEND

- **01.** Quality Manager, Technical Manager, Engineers, Laboratory Personnel, Executives involved with with Calibration and Measurement
- **02.** Supervisors, Chemist, Engineer, Signatories of test reports & certificates
- **03.** Individuals involved with in-house calibration systems and on site calibration systems
- **04.** Personnel responsible for establishing calibration to meet quality standards
- **05.** Suppliers of measuring equipment

Programme Overview:

This 2 days training module is the combination of modules understanding measurement and calibration and **measuring instrument intermediate check.** It is designed to meet ISO quality management system requirement include **ISO 9001, ISO14001, IATF 16949, ISO 22000, ISO/IEC 17025, GMP, HACCP** and other quality management systems relating to measuring instrument management.

The module emphasis on proper understanding and management of measuring inst'rument determine **fitness for use**, techniques to perform intermediate check, determine **re-calibration period** and **cost saving** practices relating to calibration. There are practical sessions which are easy to understand and implement. Applicable in all domain, includes testing and calibration.

"This training will guide you to apply/practice at your workplace and daily life."

Benefit of Training:

- 1) Covering various calibrations field and measurement
- 2) Maximize knowledge and apply current best practices
- 3) Help align personal and company goals to industry needs
- 4) Increase skills that can instantly applied in your workplace
- 5) Common audit findings and answering auditors confidently

Methodology:

Lectures, discussion, demonstration, hands-on practice and practical exercises

Training Certificate

- Upon successful completion of the final test includes test results, a certificate, topics covered, and a place for a supervisor's signature will be provided.
- This course satisfies a key component of ISO 17025 Compliance-Effective training and the Documentation of that training.
- Participants are required to complete a project usually at the end of training or within 2 weeks of completion of the training

Certificate of Competency

- achieves score points above 70 %

Certificate of Attendance

achieves score points below 70 % or NO submission of project

Remark:

- 1) Candidates need to bring along their scientific calculator for assessment
- 2) Candidate is advisable to provide tumb drive and or bring notebook.
- 3) Candidate is required to complete the assessment during training or must submitting the completed assessment within 2 weeks after the training is completed.
- 4) Certificate will be issue based on score point in the assessment.
- 5) The original assessment paper will be return to customer together with certificate.
- 6) Candidate with poor score is advisable to re-seat the training and assessment

OBJECTIVE:

At the end of the course, participants are expected to:

- Understand and acquire knowledge on ISO 9001 Clause 7.1.5, IATF 16949, ISO 13485, ISO 17025 (clause 6.4 & 6.5 & partly 7.7) other ISO Quality Management System related.
- 2. Provide solution to those requirement as mention above
- 3. To be able to demonstrate understanding of measuring terminology such as bias, accuracy, precision, resolution, repeatability, traceability and uncertainty of measurement.
- 4. To be able to perform intermediate check, to manage measuring tools and equipment.
- 5. **Tackle NCs issues** under ISO 9001 Clause 7.1.5, IATF 16949, ISO 13485, ISO 17025 (clause 6.4 & 6.5 & partly 7.7)

COURSE CONTENT:

1) Introduction & Understanding

- a) Explaining on ISO 9001 and other related ISOs systems requirements
- b) Equipment
- c) Requirements with regards to calibration
- d) Traceability & Calibration
- e) Intermediate Check / Verification
- f) Recalibration / Calibration Interval

2) How and what to record in equipment master list

- a) Will provide sample of equipment master list form in spread sheet
- 3) Measurement traceability to SI units and its purpose

4) Practical Activities

- a) Illustrate the concept of uncertainty estimation,
- b) Practical session on uncertainty evaluation and its application
- c) Illustrate exercise on equipment "fit for purpose",
- d) Practical session on Intermediate Chart using Control Chart
- e) Practical session using formula to determine equipment fit for purpose

5) Conclusion and Q & A session

CONTACT US FOR MORE DETAILS

- ♦ Public Training
- ♦ In-House Training
- ♦ Customade training
- ♦ HRDF SBL Scheme claimable for private sector
- e-Perolehan applicable for government sector
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