

PROGRAMME OVERVIEW:

Measurement System Analysis is a two-days course. Conducted in both theory and workshops. It develops understanding of the MSA-4 Reference Manual through group activities and individual participation that meeting IATF 16949 clause 7.1.5 requirements. In general, the participants will gain an understanding of the MSA-4 Reference Manual, its impact on quality systems and able to apply the knowledge in the implementation of IATF 16949 QMS.

TARGET GROUP:

Quality managers / Quality team leaders, IATF 16949 1st, 2nd, 3rd party auditors, anyone involved in developing MSA, Anyone involved in the implementation of IATF 16949

OBJECTIVES:

At the end of the course, participants are expected to:

- 1) Understand the MSA-4 Reference Manual and its impact on quality systems.
- 2) Comprehend the elements of the MSA and the relationship of MSA to a quality System
- 3) Look into organizational applications, categories of measurement system variation
- 4) Under take Gage Repeatability and Reproducibility
- 5) Direct application to IATF 16949 and the TE Supplement.

<u>CONTENT:</u>

- 1) Categories of measurement error
- 2) Measurements systems and the measurement process
- 3) Measurement system study and planning
- 4) Bias, Linearity, Stability, Repeatability, Reproducibility
- 5) Measurement system analysis and studies Graphical & Numerical Analysis
- 6) Examples of MSA
- 7) Measurement studies for attributes
- 8) Workshop

METHODOLOGY :

Lectures, discussion, exercise and group workshop.

CERTIFICATE :

Certificate of attendance is issued to participants.

CONTACT US FOR MORE DETAILS	
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