

# UNDERSTANDING MEASUREMENT & CALIBRATION SYSTEM

# **PROGRAMME OVERVIEW:**

Measuring instrument calibration is an important criterion in maintaining quality system. This training module is designed to meet measuring instrument calibration requirements in clause 7.1.5 of ISO 9001:2015, clause 7.1.5 of IATF 16949, clause 4.5.1 of ISO 14000, clause 8.3 of ISO 22000 and clause 6.4 of ISO/IEC 17025. Participants are guided throughout the sessions to understand the requirements, making decision on which measuring instrument to calibrate because not all require calibration as well as due dates or calibration interval for different instrument. They shall also learn to interpret calibration certificate and understand importance of verifying measuring instrument as well as whether to perform internal or external calibration with cost in mind.

# TARGET GROUP:

Quality Managers, Technical Managers, Laboratory Managers, Supervisors, Chemist, Engineer, Signatories of test reports & certificates, Laboratories Personnel.

# **OBJECTIVE:**

E013

At the end of the course, participants are expected to:

- 1) Understand the requirement of clause 7.1.5 of ISO 9001:2015
- Acquire general knowledge relates to measurement traceability in the context of ISO 9001, IATF 16949 and ISO/IEC/17025 instrument measurement system
- 3) Able to manage measuring instrument according to QMS requirements.
- Understand and interpret calibration certificate include uncertainty and its application in measuring instrument "fit for purpose"
- 5) Understand the term calibration, verification & calibration interval

# CONTENT:

- Understanding measuring instrument calibration requirements in clause 7.1.5 of ISO 9001:2015,
  7.1.5 of IATF 16949, 4.5.1 of ISO 14000, 8.3 of ISO 22000, 6.4 of ISO 17025 and ISO 10012
  requirement.
- Understand and interpret calibration report in the context of ISO 9001. ISO/IEC/17025, ISO 10012, IATF 16949 and ISO 10012 requirement.
- 3) Understand the term calibration, verification, calibration interval.
- 4) Illustrate the concept of uncertainty estimation
- 5) Illustrate exercise on measuring instrument "fit for purpose" (Verification Technique by using SPC)
- 6) Conclusion and Q & A session

#### METHODOLOGY :

Lectures, discussion, demonstration, hands-on practice and practical exercises

# **CERTIFICATE :**

Certificate of attendance is issued to participants as written document required by ISO quality management system.

REGISTRATION FORM (E013):				
	PUBLIC TRAINING	Donticiport	. Mr / Mo	
Course Fee	: RM 1,100 Per Pax	Participant	: Mr / Ms	
Training Date	: Refer to Training Calendar	Designation NRIC	:	
Venue	: Ascendent Training Room	Mobile No.	:	
Duration	: <b>1</b> Day	Email	:	
Time	: 9:00 AM - 5:00 PM	Linan		
Venue	: Ascendent Technology Sdn Bhd	Participant	: Mr / Ms	
HRDF	: SBL - Khas	Designation	:	
		NRIC	:	
	N-HOUSE TRAINING	Mobile No.	:	
Course Fee Duration	: RM 6,000 Per Day	Email	:	
Time	<b>: 1</b> Days <b>:</b> 9:00 AM - 5:00 PM			
		Participant	: Mr / Ms	
HRDF	: SBL - Khas	Designation	:	
Maximum No.	: 5 - 25 Candidates	NRIC	:	
	ON / POSTPONEMENT POLICY	Mobile No. Email	:	
	1. Ascendent Technology Sdn.Bhd. reserves the right		:	
	ostpone or make any changes to the	Participant	: Mr / Ms	
circumstance	training dates due to unavoidable	Designation	:	
	can be made by telephone or email,	NRIC	:	
	y be confirmed upon the received of	Mobile No.	:	
completed registration form and payment.		Email	:	
3. Please do not make any travel arrangements until		Linan		
you have received written confirmation for your registration from us.			PAYMENT DETAILS	
4. No cancellation is allowed but a candidate		All cheques should be crossed and made payable to: ASCENDENT		
replacement can be arranged.		TECHNOLOGY SI	DN BHD Bank A/C No. Maybank 5127-6360-6820.	•
5. For confirm cancellation: 7 days notice prior to		Admittance will be permitted upon receipt of full payment 2 weeks before the course is conducted.		
commencement will subjected to RM250 service				
charge. If less than 7 days notice, there will be no				
refund. 6. Confirm postponement for in-house training less		Training certificate will be awarded upon received of full payment		
than 14 days notice prior to commencement will				
	50% service charge on total invoice.			
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Company Name:		Contact Persor	n: Mr / Ms:	
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Address:		Designation:		
		Department:		
		Email:		
		Mobile No:		
		Signature:	Company Stamp:	
Training Date:				
Telephone:				
Type of Indust	ry:	]		
Tel: 603-6156 0813 / 2813   HP: 012-417 3813 / 012-375 2813				
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