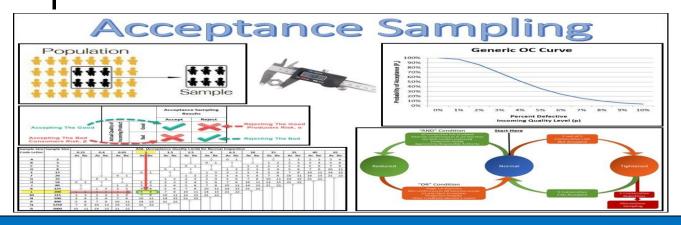
Ascendent Technology Sdn. Bhd.
(Rated as 5 Star Training Provider by PSMB)





Claimable

Claimable



SAMPLING TECHNIQUE

PROGRAMME OVERVIEW:

Sampling Technique MS ISO 2859 is used to make dispositions on accepting or rejecting a lot (or batch)of product that has already been produced. A sample of product is used to determine acceptability. It is most often used to evaluate products that are received from outside sources and where it is not possible to implement Statistical Process Control. Sampling Technique should be considered when the testing required is destructive, 100% inspection isn't feasible due to the cost or time involved, there is a high probability of errors from 100% inspection, or if the supplier has a strong history of supplying acceptable products. A Sampling Technique Plan is created to define how many samples must be taken to verify the lot.

TARGET GROUP:

Manager, project leaders, team leaders, and facilitators, and the other employees involved in planning and completing specific projects and/or the resolution of complex issues or task.

OBJECTIVE:

At the end of the course, trainees are expected to:

- 1) Acquire Fundamental concepts of acceptance sampling
- 2) Acquire knowledge in operating characteristic curves
- 3) Acquire knowledge in acceptance sampling plans for variables & Attribute
- 4) Applicable in all domain to collect process sample according to ISO 28590, ISO 2859 series and ASQ/ASNI Z1.4-2003 (r2018) and Z1.9-2003 (r2018) standard for inspection & testing.

QT01 Quality Tool Training

CONTENT:

- 1) Choosing between attributes and variables inspection
- 2) Lot inspection
- 3) Lot size
- 4) Sequence or isolated lot inspection
- 5) Lot-by-lot inspection
- 6) Isolated lot inspection
- 7) Acceptable quality level
- 8) Setting an AQL
- 9) Process average
- 10) Limiting quality (LQ)
- 11) Normal and tightened inspection
- 12) Reduced inspection
- 13) Switching rules
- 14) Average outgoing quality (AOQ) and its limit
- 15) Single sampling
- 16) Operating characteristic (OC) curves
- 17) Double sampling
- 18) Multiple sampling
- 19) Sequential sampling
- 20) Skip-lot sampling

METHODOLOGY:

- 1) Building life models calculations
- 2) Case studies
- 3) Practical Exercise
- 4) Discussion

CERTIFICATE OF ATTENDANCE:

Digital Certificate of attendance is issued to participants as written document required by ISO quality management system.

REGISTRATION FORM (QT01):					
	PUBLIC TRAINING	Ţ		,	
Course Fee 5 copies of Soft Training Date Venue	: RM 2,500 Per Pax t copies training materials RM 500 : Refer to Training Calendar : Ascendent Training Room	Participant Designation NRIC Mobile No.	:		
Duration Time Venue HRDF	: 2 Days : 9:00 AM - 5:00 PM : Ascendent Technology Sdn Bhd : SBL - Khas	Participant Designation NRIC Mobile No.	: :		
	IN-HOUSE TRAINING				
Course Fee Duration Time HRDF	: RM 6,000 Per Day : 2 Days : 9:00 AM - 5:00 PM : SBL - Khas : 5 - 25 Candidates	Participant Designation NRIC Mobile No.	:		
 CANCELLATION / POSTPONEMENT POLICY Ascendent Technology Sdn.Bhd. reserves the right to cancel, postpone or make any changes to the venue and training dates due to unavoidable circumstances. Reservation can be made by telephone or email, but will only be confirmed upon the received of completed registration form and payment. 		Participant Designation NRIC Mobile No.	: : : :		
 Please do no have receiv registration f No cancella replacement For confirm 	PAYMENT DETAILS All cheques should be crossed and made payable to: ASCENDENT TECHNOLOGY SDN BHD Bank A/C No. Maybank 5127-6360-6820. Admittance will be permitted upon receipt of full payment 2				
charge. If lest refund. 6. Confirm post	ent will subjected to RM250 service ss than 7 days notice, there will be no eponement for in-house training less than the prior to commencement will subjected	weeks before the course is conducted. Training certificate will be awarded upon received of full payment			
•	ce charge on total invoice.				
FOR HR DEPARTMENT					
Company Name:		Contact Person: Mr / Ms:			
Address:		Designation:			
		Department:			
		Email:			
		Mobile No:			
		Signature:			Company Stamp:
Training Date:					
Telephone:					
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Tel: 603-6156 0813 / 2813 HP: 012-417 3813 / 012-375 2813 Email: sales@ascendent.com.my Web: www.ascendent.com.my					