













# THICKNESS GAUGE CALIBRATION (Competency Training)

## PROGRAMME OVERVIEW:

This calibration training module is designed to meet ISO quality management system requirement include ISO 9001, ISO14001, ISO/IATF 16949, ISO 22000, ISO/IEC 17025, GMP, HACCP and other quality management systems. Participant is anticipated to acquire knowledge in thickness gauge calibration both digital and analog readout according to JIS B 7450. This module includes the evaluation of measurement uncertainty base on ISO Guide to the expression of uncertainty in measurement (GUM).

## TARGET GROUP:

Quality Managers, Technical Managers, Laboratory Managers, Supervisors, Chemist, Engineer, Signatories of test reports & certificates, Laboratories Personnel.

# **OBJECTIVE:**

At the end of the course, participants are expected to:

- Acquire basic knowledge in using thickness gauge with resolution 1 to 10 µm. 1)
- Perform calibration independently according to JIS B 7450
- Understand the appropriate technique to handle, use and maintain gauge blocks 3)
- Perform necessary calculations include uncertainty estimation based on ISO Guide. [according to the model given only]
- Able to generate ISO quality management system accepted calibration report 5)

E020 Training Provider Class A

### **CONTENT:**

- 1) Principle of metrology and ISO requirement on calibration.
- 2) Traceability
- 3) Error in Measurement
- 4) Understand the equipment and its uses
- 5) Reading the digital & analogue scale of thickness gauge
- 6) Correct method of handling
- 7) Care and maintenance
- 8) Step-by-step data collection with respect to metrology characteristics of thickness gauge. For example linearity and repeatability.
- 9) Practice of at least 2 models, step-by-step guiding on calibration procedure
- 10) Uncertainty calculation and presenting calibration result.
- 11) Work example

#### **METHODOLOGY:**

Lectures, discussion, demonstration, hands-on practice and practical exercises

## **CERTIFICATE:**

Participants are required to complete a project usually at the end of training or within 2 weeks of completion of the training

- ✓ Certificate of competency achieves score points above 70 %
- ✓ Certificate of attendance score points below 70 % or no submission of project

#### **REMARK:**

- 1) Candidate is advisable to bring tumb drive or notebook.
- Candidates need to bring along their scientific calculator for assessment
- 3) Candidate is required to complete the assessment during training or must submitting the completed assessment within 2 weeks after the training is completed.
- 4) Certificate will be issue based on score point in the assessment.
- 5) The original assessment paper will be return to customer together with certificate.
- 6) Candidate with poor score is advisable to re-seat the training and assessment.

REGISTRATION FORM (E020):				
Course Fee : RM1, Training Date : Refer Duration : 2 day Time : 9.00a Venue : Ascer HRDF : SBL F  IN-HOUSE Course Fee : RM5, Training Date : To be Duration : 2 day	POO per participant to 2020 Training Calendar s m – 5.00pm dent Technology Sdn. Bhd. ull Payment  TRAINING  000 per man day determine by customer s	Participant's Name: Designation: Department: Email: Participant's Name: Designation: Department: Email: Participant's Name: Department: Email: Participant's Name:	Mr / Ms.  Mr / Ms.	
Venue : Custo	m – 5.00pm mer's premises / Hotel ull Payment	Designation : Department : Email :		
<ol> <li>Ascendent Technology Sdn.Bhd. reserves the right to cancel, postpone or make any changes to the venue and training dates due to unavoidable circumstances.</li> <li>Reservation can be made by telephone or email, but will only be confirmed upon the received of completed registration form and payment.</li> <li>Please do not make any travel arrangements until you have received written confirmation for your registration from us.</li> <li>No cancellation is allowed but a candidate replacement can be arranged.</li> <li>For confirm cancellation: 7 days notice prior to commencement will subjected to RM250 service charge. If less than 7 days notice, there will be no refund.</li> <li>Confirm postponement for in-house training less than 14 days notice prior to commencement will subjected</li> </ol>		Participant's Name:  Designation: Department: Email:  PAYMENT DETAILS  All cheques should be crossed and made payable to: ASCENDENT TECHNOLOGY SDN BHD Bank A/C No. Public Bank Berhad 3190-2958-32 / Maybank 5127-6360-6820.  Admittance will be permitted upon receipt of full payment 2 weeks before the course is conducted.  Training certificate will be awarded upon received of full payment		
to 50% service charge on Company Name:	total invoice.	DEPARTMENT Contact Person: Mr	/ Ms:	
Address:		Designation:  Department:  Email:  Mobile No:  Signature:  Company Stamp:		
Telephone: Type of Industry:	Fax:			